

# MIXING EXPERTISE

from laboratory to production



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B a k e r y  
P a s t r y  
F o o d I n d u s t r y

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## Laboratory mixer range

**LABO 25**

- Fixed bowl: 10 L
- Max. dough: 3,2 kg
- Timers

**SPI LAB**

- Fixed bowl: 10 L
- Max. dough: 5,1 kg
- Timers



## Fork mixer range

**1032**

- Fixed bowl: 30 L
- Max. dough: 16 kg
- Tools: 2 or 3 arms
- Timers

**AXOPLUS**

- Fixed bowl: 95 L
- Max. dough: 48 kg
- Tools: 2 or 3 arms
- Timers

**2000 Series**

- Fixed bowl: 170 and 330 L
- Removable bowl: 330 L
- Max. dough: 160 kg
- Timers

**MAHOT**

- Fixed bowl: 230 and 330 L
- Removable bowl: 330 L
- Max. dough: 160 kg
- Timers

**2330 MAEHW**

- Removable bowl: 330 L
- Max. dough: 160 kg
- Timers



## Spiral mixer range

**SPI 53 & 63**

- Fixed bowl: 50 and 60 L
- Max. dough: 40 kg
- Snacking version with paddle and scraper\*
- Timers or touch interface



\*Spiral or whip upon request

**GENIUS**

- Fixed bowl: 102, 133, 188 and 267 L
- Max. dough: 160 kg
- Timers or touch interface

**MAG ECO**

- Fixed bowl: 102, 133, 188, 267 and 306 L
- Max. dough: 200 kg
- Timers

**MAG R**

- Removable bowl: 102, 133, 188 and 267 L
- Max. dough: 200 kg
- Timers

**SPI**

- Removable bowl: 154, 188 and 267 L
- Max. dough: 550 kg
- Single or double spiral tool\*
- Timers or touch interface



\* Other tools available upon request

**KNEADSTER®**

- Removable bowl: 220 to 700 L
- Max. dough: 250 kg
- Tools: Bakery or pastry version
- Touch interface

**VPF**

- Fixed bowl: 250 and 550 L
- Max. dough: 450 kg
- Bottom dough discharge
- Touch interface

**MAGNUS®**

- Fixed cooled bowl
- Max. dough: 700 kg
- Mixing under controlled atmosphere
- Bottom dough discharge
- Touch interface

**VERYMIX III**

- Cooled tank
- Max. dough: up to 7 tons/hour
- Vacuum mixing
- Touch interface



## Planetary mixer range

**BV12/22**

- Removable bowl: 12 and 20 L
- Tools: Whip, paddle and spiral
- Timers

**PH DIGY**

- Removable bowl: 40, 60 and 80 L
- Tools: Whip, paddle and spiral
- Touch interface

**PHEBUS**

- Removable bowl: 80, 100, 150 and 200 L
- Tools: Paddle\* and scraper
- Touch interface



\* Other tools available upon request

**ULTIMIX®**

- Removable bowl: 200, 300, 450 and 600 L
- Double tool: Whip, paddle or spiral\*
- Vacuum, pressure, heating, and cooling options
- Touch interface



\* Other tools available upon request

## OTHER EQUIPMENT

### Sourdough machines

**AF100 DIGY**

- Fixed tank: 100 L
- Max. sourdough: 80 kg
- Touch interface

**AF300 DIGY**

- Fixed tank: 300 L
- Max. sourdough: 200 kg
- Touch interface



### Elevators



Planetary mixer bowl elevator

Kneader bowl elevator



Max. dough capacity for an average hydration rate of 60%.



Machine compatible with an automated system

## Continuous mixer range

**VERYMIX**

- Capacity: Up to 8 tons of dough/hour
- Cooled tank
- Touch interface

**CONTINUUM®**

- Capacity: Up to 4 tons of dough/hour
- Vacuum mixing
- Cooled tank
- Touch interface

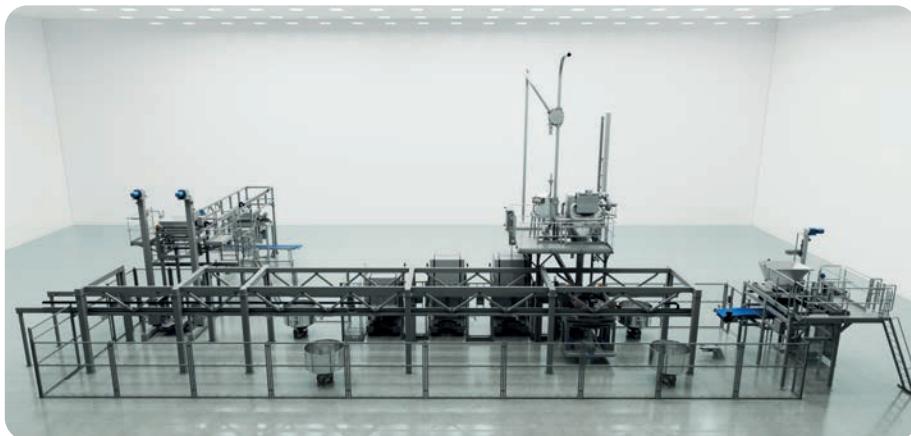


# Automated batch solutions



Designed with **high productivity** in mind, VMI's automated mixing systems can meet the most demanding requirements for **process automation and modularity**.

- 👉 **Recipe versatility:** a wide range of mixing technology can be integrated into an automated system available (see equipment with )
- 👉 **Productivity:** up to 8 tons of dough per hour, 24/7",
- 👉 **Customizable and scalable configuration:** number of stations, throughput, processes (dosing, kneading, proofing, autolyse, degassing, production and incorporation of sourdough and/or scrap dough, etc.), transfer technology, elevators, preforming hopper,
- 👉 **Recipe control and management** via HMI (Human-Machine Interface),
- 👉 **Automation:** optimized cleaning (CIP).



## OUR TRANSFER TECHNOLOGIES



Suspended shuttle



Ground shuttle



AGV  
(transfer by automatic guided vehicle)



Conveyor belt



## The Innovation and Testing Center

VMI incorporates on its site a 700 m<sup>2</sup> Innovation and Testing Center equipped with all the necessary equipment for the implementation of the complete production process.

All of VMI's technologies are available there: batch mixers, continuous kneading systems, planetary

mixers, mixers featuring vacuum/pressure and heating/cooling capabilities, transfer and dosing machines.

Our clients can conduct specific tests with their ingredients, assisted by VMI technologists.

## Our services

### SERVICE CONTRACTS

Preventive maintenance <  
Technical coaching <  
Connected Business Intelligence < (Octopus Solutions®)

### CUSTOMER SUPPORT

Spare parts <  
VMI e-Service <  
Technical assistance <  
Troubleshooting and repairs <

### LONG-TERM BENEFITS

- > Audit
- > Retrofit
- > Training

### TRIAL AND ANALYSIS CENTER (PDC)

- > Trial and analysis at our PDC
- > Process tutoring at your site
- > Training (Process)

### EXCLUSIVE SERVICES



VMI actively supports its clients in optimizing their processes and equipment.



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